**COMBINED DECLARATION AND POWER OF ATTORNEY**

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT OR CIP APPLICATION)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: PROCESS FOR MACHINING

the specification of which: (complete (a), (b) or (c) for type of application)

REGULAR OR DESIGN APPLICATION

(a) [] is attached hereto.
(b) was filed on February 25, 2004 as Application Serial No. 10/786,735 and was amended on _____.

PCT FILED APPLICATION ENTERING NATIONAL STAGE

(c) [] was described and claimed in International Application No. _____ filed on _____ and as amended on _____.

ACKNOWLEDGMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations. §1.56(a).

[X] In compliance with this duty there is attached an information disclosure statement. 37 CFR 1.97.

PRIORITY CLAIM

I hereby claim foreign priority benefits under Title 35, United States Code §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

(complete (d) or (e))

(d) no such applications have been filed.

(e) [] such applications have been filed as follows:

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(complete this part only if this is a continuation-in-part application)

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Larry R. Meenan	Registration No. 33,423
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Stanislav Antolin	Registration No. 34,979
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Stephen T. Belsheim	Registration No. 28,688
Thomas Lizzi	Registration No. 35,252

SEND CORRESPONDENCE TO:

John J. Prizzi
 Kennametal Inc.
 P. O. Box 231
 Latrobe, PA 15650

DIRECT TELEPHONE CALLS TO:

John J. Prizzi
 (724) 539-5331

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Full name of sole or first inventor Parag L. Hegde

Inventor's signature Parag L. Hegde

Date 4th JUNE 2004 Country of Citizenship India

Residence 102 Wild Turkey Drive, Greensburg, PA 15601

Post Office Address 102 Wild Turkey Drive, Greensburg, PA 15601

Full name of second joint inventor, if any Paul D. Prichard

Inventor's signature _____

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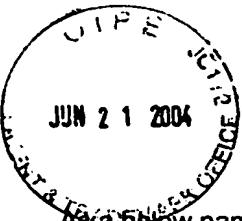
Full name of third joint inventor, if any Gregory A. Hyatt

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JUN 21 2004

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Inventor's signature Paul D. Prichard

Date 6-1-04 Country of Citizenship U.S.A.

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Inventor's signature Benjamin Bratt

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